

FIG. 11

PROCESS FLOW

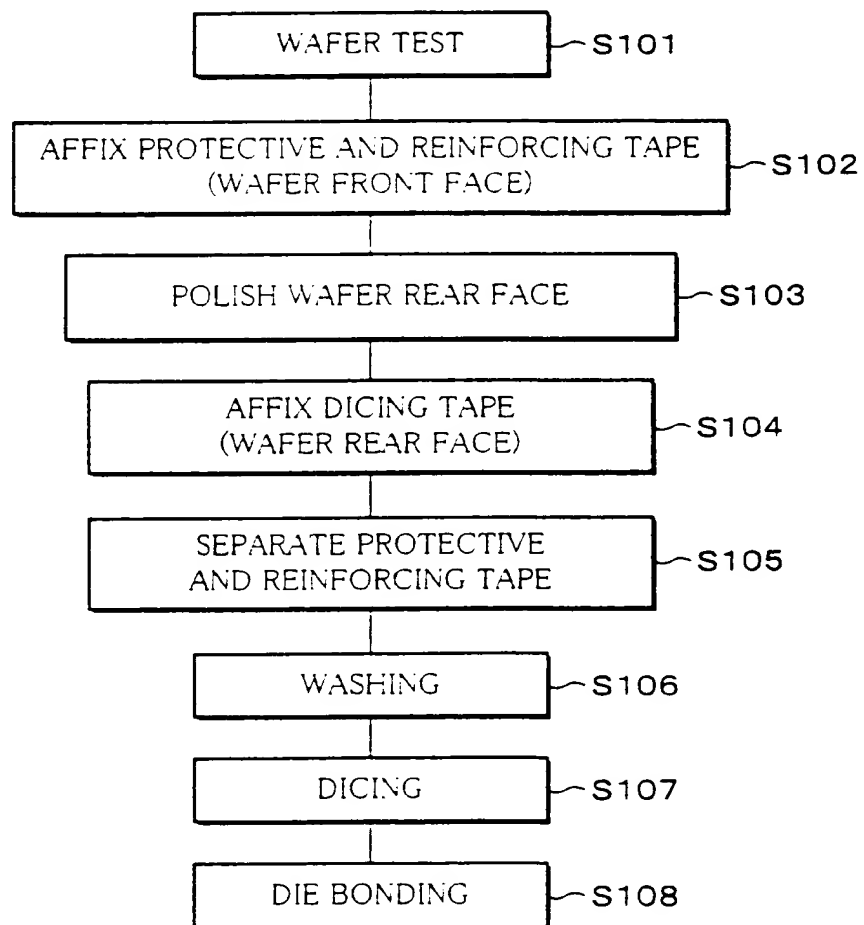


FIG. 12 (a)



FIG. 12 (b)

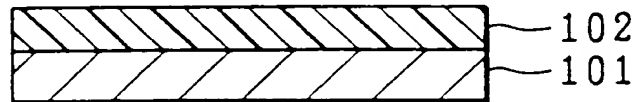


FIG. 12 (c)

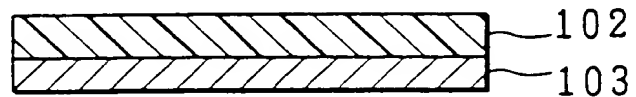


FIG. 12 (d)

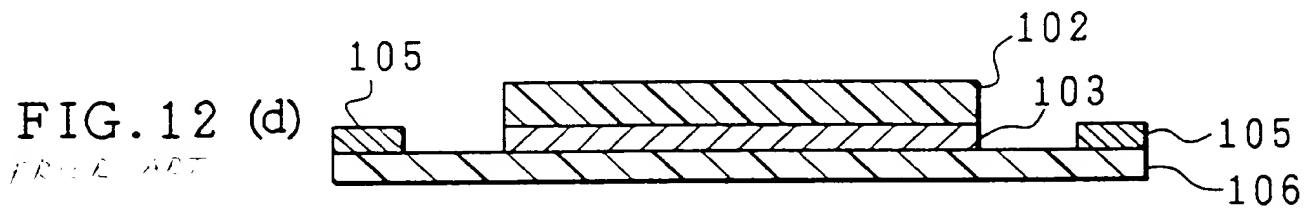


FIG. 12 (e)

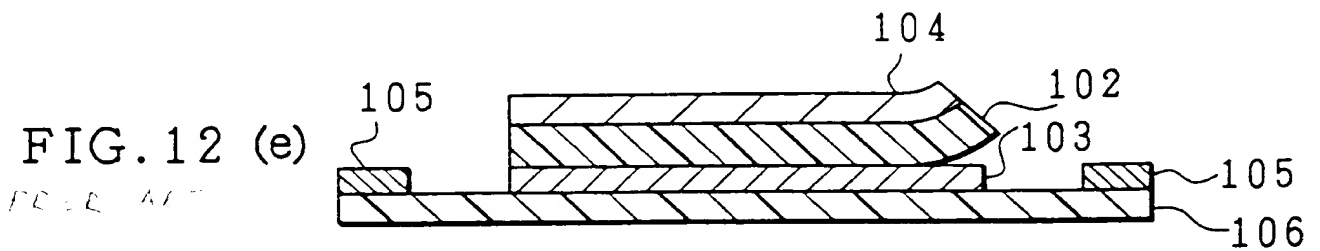


FIG. 12 (f)

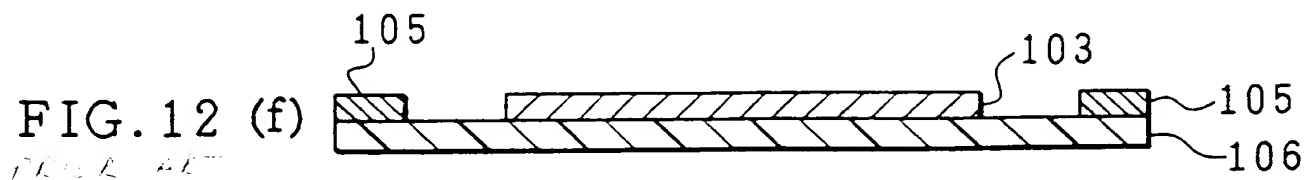


FIG. 12 (g)

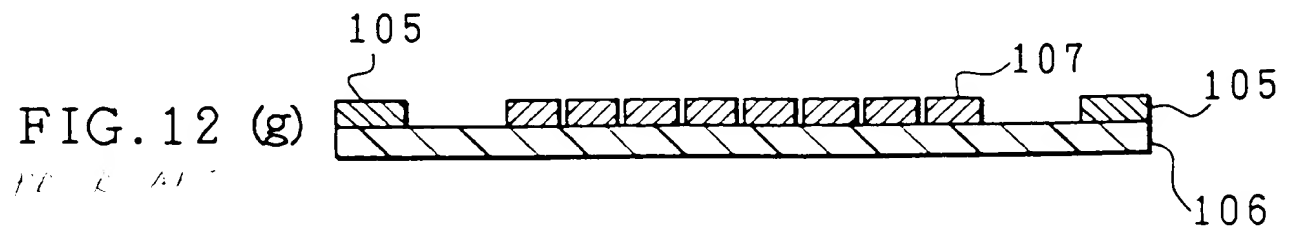


FIG. 13

FIG. 13

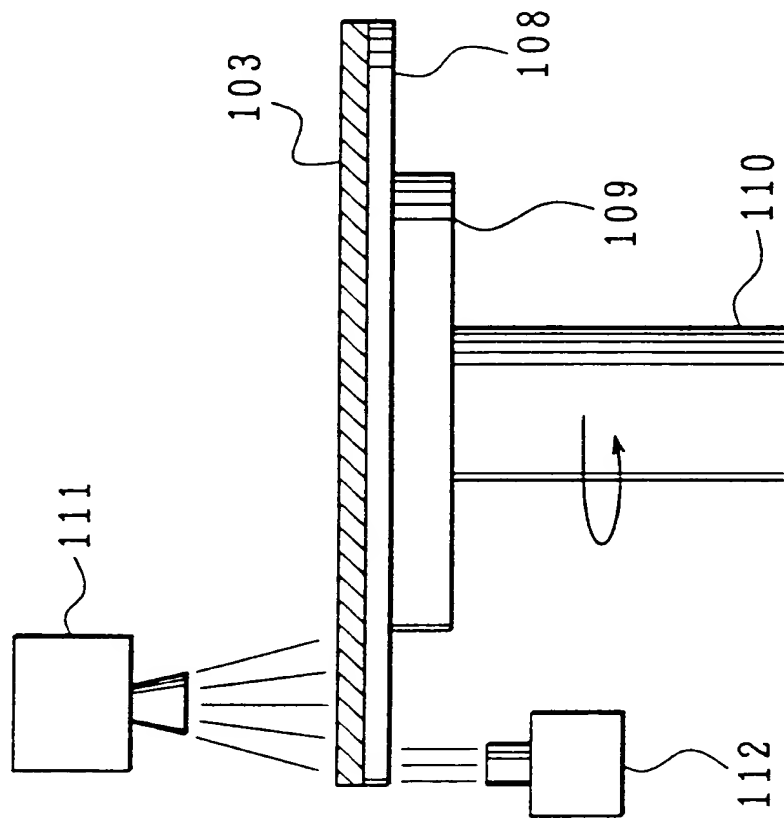


FIG. 14 (a)

FRONT VIEW

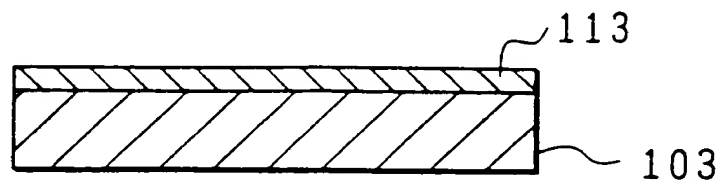


FIG. 14 (b)

FRONT VIEW

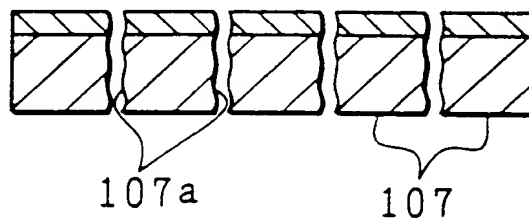


FIG. 14 (c)

FRONT VIEW

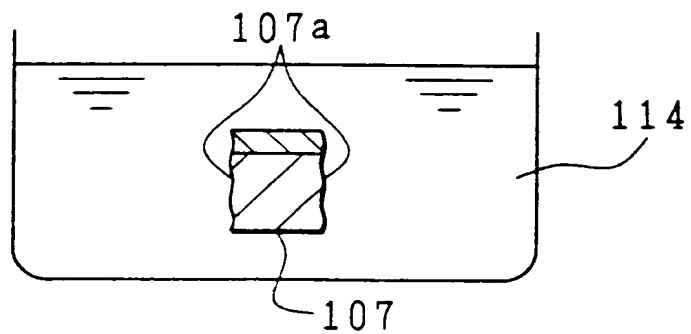


FIG. 14 (d)

FRONT VIEW

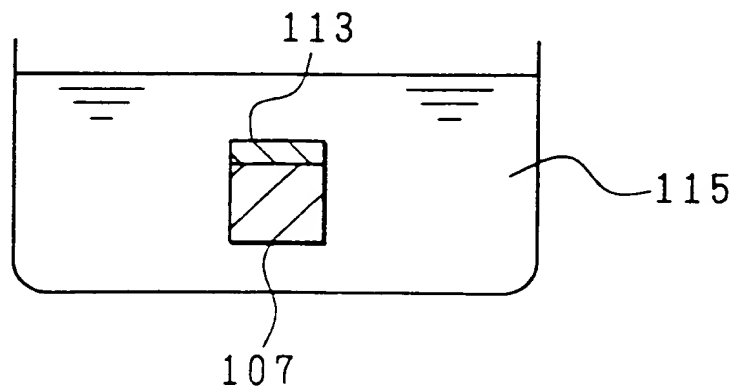


FIG. 15

PROCESS

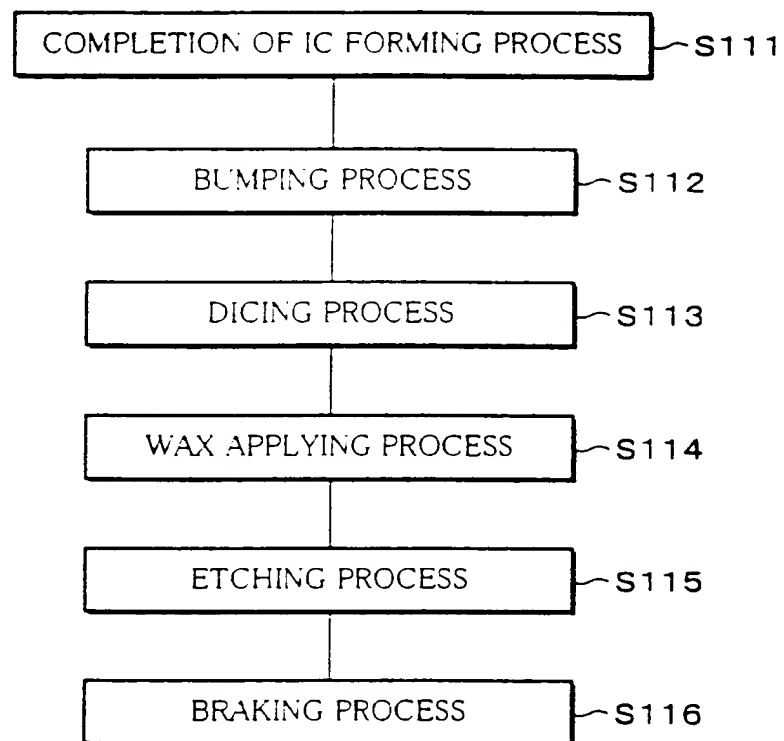


FIG. 16 (a)

FIG. 16 (a)

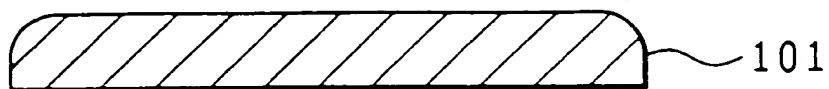


FIG. 16 (b)

FIG. 16 (b)

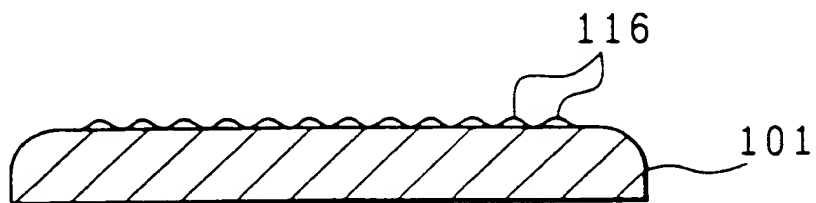


FIG. 16 (c)

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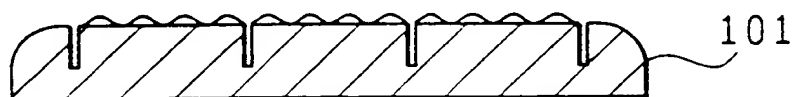


FIG. 16 (d)

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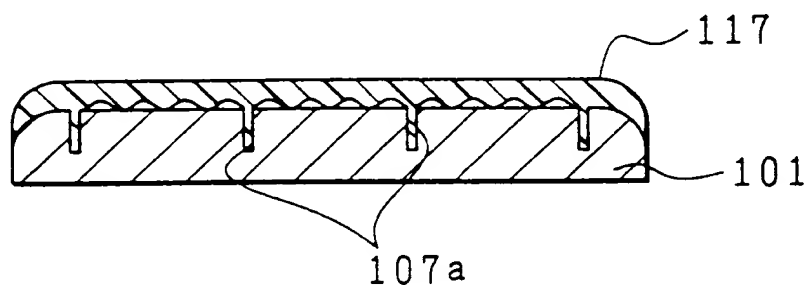


FIG. 16 (e)

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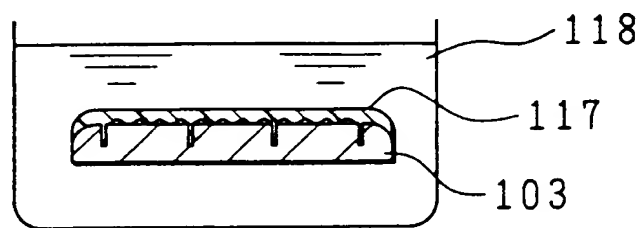


FIG. 16 (f)

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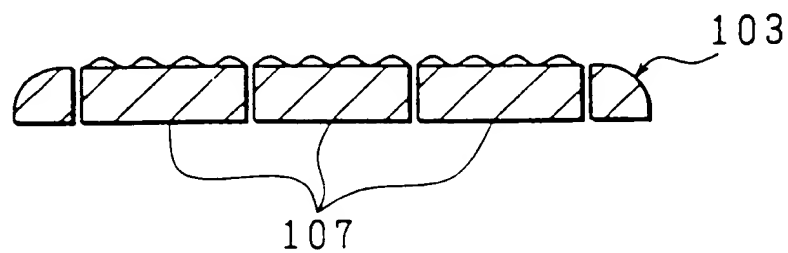


FIG. 17 (a)

FRONT FACE

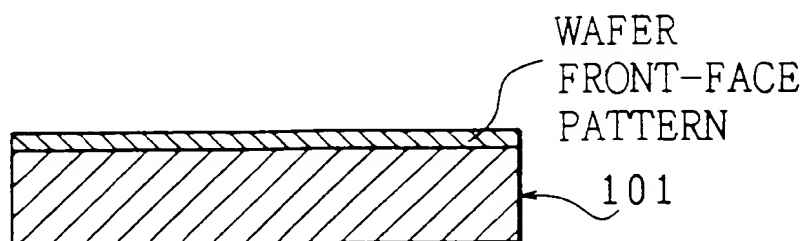


FIG. 17 (b)

FRONT FACE

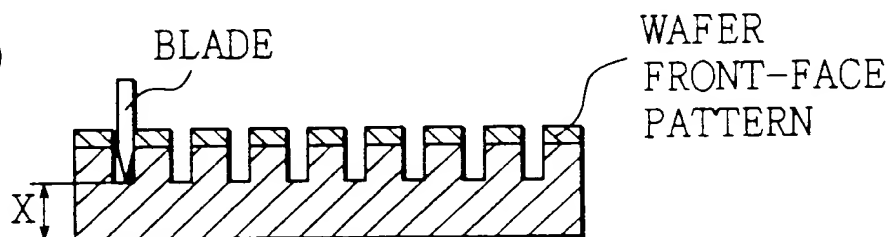


FIG. 17 (c)

FRONT FACE

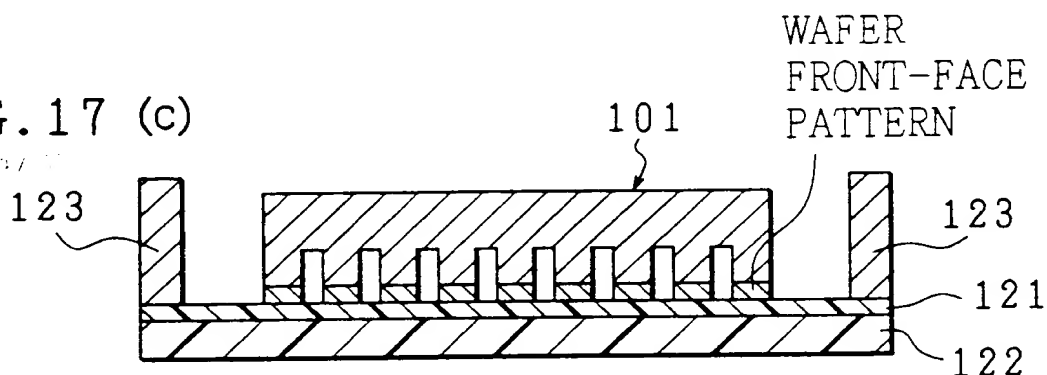


FIG. 17 (d)

FRONT FACE

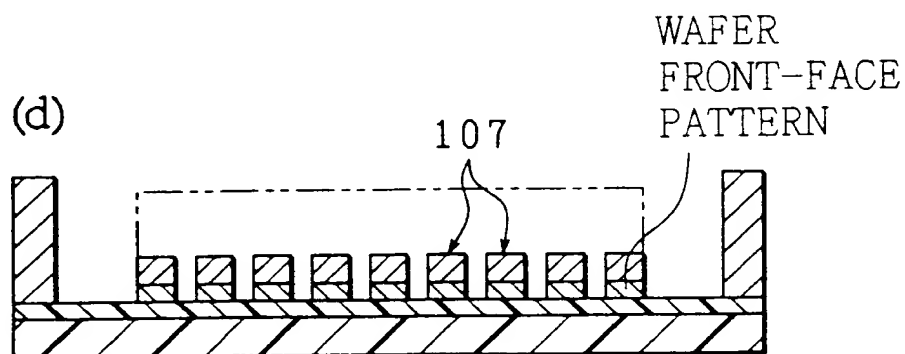


FIG. 17 (e)

FRONT FACE

